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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/774,201	02/06/2004	Kyoko Suzuki	09792909-5797	6961
	90 01/09/200 N NATH & ROSEN	· EXAMINER		
P.O. BOX 061080 WACKER DRIVE STATION, SEARS TOWER CHICAGO, IL 60606-1080			NEGRON, DANIELL L	
			ART UNIT	PAPER NUMBER
ŕ			2627	
SHORTENED STATUTORY	PERIOD OF RESPONSE	MAIL DATE	DELIVER	Y MODE
3 MONT		01/09/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

		Application No.	Applicant(s)				
Office Action Survey		10/774,201	SUZUKI ET AL.				
Οπιο	ce Action Summary	Examiner	Art Unit				
		Daniell L. Negrón	2627				
The MA Period for Reply	ILING DATE of this communication app	ears on the cover shee	et with the correspondence a	nddress			
WHICHEVER - Extensions of time after SIX (6) MON - If NO period for re - Failure to reply wi Any reply receiver	ID STATUTORY PERIOD FOR REPLY IS LONGER, FROM THE MAILING DAte may be available under the provisions of 37 CFR 1.13 THS from the mailing date of this communication. The specified above, the maximum statutory period within the set or extended period for reply will, by statute, by the Office later than three months after the mailing an adjustment. See 37 CFR 1.704(b).	TE OF THIS COMMU 6(a). In no event, however, m ill apply and will expire SIX (6) cause the application to become	UNICATION. ay a reply be timely filed MONTHS from the mailing date of this ne ABANDONED (35 U.S.C. § 133).				
Status							
1\⊠ Resnons	sive to communication(s) filed on 29 Sc	entember 2006					
· <u>—</u>	Responsive to communication(s) filed on <u>29 September 2006</u> . This action is FINAL . 2b) This action is non-final.						
<u>'—</u>	· · · · · · · · · · · · · · · · · · ·						
•	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Cla	aims						
4)⊠ Claim(s)	<u>1-16</u> is/are pending in the application.		•				
4a) Of th	4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s)	Claim(s) is/are allowed.						
6) Claim(s)	⊠ Claim(s) <u>1-16</u> is/are rejected.						
7) Claim(s)	is/are objected to.	,	•				
8) Claim(s)	are subject to restriction and/or	election requirement	•				
Application Pape	rs						
9)☐ The spec	ification is objected to by the Examine	•					
10)☐ The draw	ring(s) filed on is/are: a)□ acce	pted or b)□ objected	to by the Examiner.				
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35	U.S.C. § 119						
	12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:						
1.□ C€	1. Certified copies of the priority documents have been received.						
2.□ C€	2. Certified copies of the priority documents have been received in Application No						
3.☐ Co	3. Copies of the certified copies of the priority documents have been received in this National Stage						
•	plication from the International Bureau	, , , , , , , , , , , , , , , , , , , ,	•				
* See the attached detailed Office action for a list of the certified copies not received.							
				·			
	•		·				
Attachment(s)		-					
1) Motice of Refere	nces Cited (PTO-892) erson's Patent Drawing Review (PTO-948)		ew Summary (PTO-413) No(s)/Mail Date				
	losure Statement(s) (PTO/SB/08)		of Informal Patent Application				
Paper No(s)/Mail Date 6) Other:							

Art Unit: 2627

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nishijima et al U.S. Patent No. 6,263,151 in view of Ozue et al U.S. Patent Application Publication No. 2004/0021982.

Regarding claim 1, Nishijima et al disclose a magnetic recording head for a helical scan type magnetic recording/reproducing apparatus comprising a multi-gap recording head having "n" gaps, where "n" is an integer greater than 2 (Fig. 1), wherein the gaps are pitched so as to record a pattern of tracks adjacent to one another (see Figs 3 and 4), and a gap for recording the last track among "n" recording gaps of the multi-gap recording head being wider than other gaps (Fig. 2). Furthermore, in Figure 2, Nishijima et al show standard play video head (3) as a gap to record the last track among "n" gaps. Nishijima et al fails to explicitly disclose the recording head as being formed by laminating.

However, Ozue et al discloses a magnetic recording head formed by laminating for the purpose of multi-channeling and for effectively processing narrower tracks (paragraphs 9 and . 10).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form a magnetic recording head disclosed by Nishijima et al by way Application/Control Number: 10/774,201

Art Unit: 2627

of lamination as shown by Ozue et al since doing so would allow for narrower tracks on a recording medium and higher track density.

Regarding claim 2, Nishijima et al disclose a rotary drum unit (1) for a helical scan type magnetic recording/reproducing apparatus comprising a recording/reproducing head and a unit for transmitting recording and reproduced signals (see Figs 6 and 9, and disclosure thereof), the recording head comprises a multi-gap recording head having "n" recording gaps that are pitched so as to record a pattern of tracks adjacent to one another (see Figs. 3 and 4), where "n" is an integer greater than 2, and a gap for recording the last track among "n" recording gaps of the multi-gap recording head being wider gap than other gaps (Fig. 2). Furthermore, in Figure 2, Nishijima et al show standard play video head (3) has as a gap to record the last track among "n" gaps. Nishijima et al fails to explicitly disclose the recording head as being formed by laminating.

However, Ozue et al discloses a recording head formed by laminating for the purpose of multi-channeling and for effectively processing narrower tracks (paragraphs 9 and 10).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form a rotary drum unit comprising a magnetic recording head disclosed by Nishijima et al by way of lamination as shown by Ozue et al since doing so would allow for narrower tracks on a recording medium and higher track density.

Regarding claim 3, Nishijima et al as modified by Ozue et al disclose a rotary drum unit comprising all the limitations of claim 2 as discussed above. Nishijima et al further disclose a rotary drum unit wherein two multi-gap reproducing heads each having "n" gaps are arranged at an angle of 180 degrees to each other (column 5, lines 51-55).

Application/Control Number: 10/774,201

Art Unit: 2627

Regarding claim 4, Nishijima et al as modified by Ozue et al disclose a rotary drum unit comprising all the limitations of claim 2 as discussed above. Nishijima et al further disclose a rotary drum unit wherein a multi-gap reproducing head having "2n" gaps is arranged at an angle of 180 degrees to the multi-gap recording head (see Fig. 1 and column 5, lines 51-55).

Regarding claims 5 and 6, Nishijima et al disclose a rotary drum unit capable of recording "n" tracks per rotation, comprising two multi-gap reproducing heads each having (n + m) or (2n + m) gaps are mounted (see Fig. 2), wherein "n" is an integer greater than 2 and "m" is an integer greater than or equal to 1 respectively. Nishijima et al disclose that in either standard play or long play modes of recording/reproducing, there are always two additional heads (i.e., m) being rotated along with the heads being used (i.e., n) during the selected mode. Nishijima et al fails to explicitly disclose the recording head as being formed by laminating.

However, Ozue et al discloses a magnetic recording head formed by laminating for the purpose of multi-channeling and for effectively processing narrower tracks (paragraphs 9 and 10).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form a rotary drum unit comprising a magnetic recording head disclosed by Nishijima et al by way of lamination as shown by Ozue et al since doing so would allow for narrower tracks on a recording medium and higher track density.

Regarding claim 7, Nishijima et al disclose a magnetic recording method for a helical scan type magnetic recording/reproducing apparatus, wherein the apparatus includes a multi-gap recording head having "n" recording gaps, where "n" is an integer greater than 2, that are pitched so as to record a pattern for recording the last one of the tracks among "n" gaps of multi-gap

Art Unit: 2627

recording head being a wider recording gap than other gaps (Fig. 2). Furthermore, in Figure 2, Nishijima et al show standard play video head (3) has as a gap to record the last track among "n" gaps, the method comprising the steps of recording the tracks by determining a tape running speed such that a minimum recorded track width can be ensured when the multi-gap recording head overwrites after one rotation of recording completed by the gap (column 6, lines 47-67). Nishijima et al fails to explicitly disclose the recording head as being formed by laminating.

However, Ozue et al discloses a magnetic recording head formed by laminating for the purpose of multi-channeling and for effectively processing narrower tracks (paragraphs 9 and 10).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form a magnetic recording head disclosed by Nishijima et al by way of lamination as shown by Ozue et al since doing so would allow for narrower tracks on a recording medium and higher track density.

Regarding claim 8, Nishijima et al as modified by Ozue et al disclose a magnetic recording method comprising all the limitations of claim 7 as discussed above. Nishijima et al further disclose a magnetic recording method in which signals are reproduced by a multi-gap reproducing head having a head width which is ½ of a track width or less (see audio reproducing head in relation to standard play video reproducing head in Fig. 2), wherein two multi-gap reproducing heads each having "n" gaps are arranged at an angle of 180 degrees to each other on a rotary drum (Fig. 1) as the multi-gap head, and the two multi-gap reproducing heads are switched on the rotary drum to transmit reproduced signals therefrom via a rotary transformer

Art Unit: 2627

having "n" recording channels and "n" reproducing channels (see Figs. 9 and 15 and disclosure

thereof).

Regarding claims 9, 13, and 14, claims have limitations similar to those treated in the

above rejections, and are met by the references as discussed above.

Regarding claims 10-12, 15, and 16, method claims 10-12, 15, and 16 are drawn to the

method of using the corresponding apparatus claimed in claims 1, 2, 5, and 6. Therefore method

claims 10-12, 15, and 16 correspond to apparatus claims 1, 5, and 6 and are rejected for the same

reasons of anticipation as used above.

Response to Arguments

Applicant's arguments with respect to claims 1-16 have been considered but are moot in 3.

view of the new grounds of rejection.

Prior Art

The following references are cited as of interest for disclosure of laminated multi-gap

recording/reproducing heads:

Braun U.S. Patent No. 3,555,204.

Ishida et al U.S. Patent No. 6,088,178.

Ozue et al U.S. Patent No. 6,801,379.

Conclusion

4. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Daniell L. Negrón whose telephone number is 571-272-7559. The examiner can normally be reached on Monday-Friday (8:30am-5:00pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, William R. Korzuch can be reached on 571-272-7589. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/774,201

Art Unit: 2627

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like assistance from a USPTO Customer Service Representative or access to the automated

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January 3, 2007

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SUPERVISORY PATENT EXAMINER
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Page 8